



Surface Finish	▽▽▽▽	▽▽▽	▽▽	▽	~
Ra Value μm	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3	12.5 / 25	50 / 100
120 to 315:±0.5	315 to 1000:±0.8	1000 to 2000:±1.2			
0 to 6 :±0.1	6 to 30 :±0.2	30 to 120 :±0.3			
General Tolerances where not specified					

Date	Revision	Description	Initials
		Description Main Frame Assembly 343x176	Dwg.no. FA.020.20110.01



Craftsman
MARINE

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Material:	Heat Treatment:	Weight:
		gms/Unit
Scale: N.T.S	Proj.: Date: 12-08-09	
Drawn:Shankar.R	Checked:Chandru.D	Size: A3L Dim. in: mm
Product group: CRAFTSMAN MARIE	Sheet: 1	of: 1