



Surface Finish					
Ra Value $\mu\text{m}$	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3 / 12.5 / 25 / 50 / 100		
	120 to 315:±0.5	315 to 1000:±0.8	1000 to 2000:±1.2		
	0 to 6 :±0.1	6 to 30 :±0.2	30 to 120 :±0.3		
General Tolerances where not specified					

Date	Revision	Description	Initials
		<b>Description</b> Main Frame Assembly 630x180	Dwg.no. FA.020.20160.01



Material:	Heat Treatment:	<b>Weight:</b> gms/Unit
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Scale: N.T.S	Proj.:	Date: 12-08-09
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Drawn:Shankar.R	Checked:Chandru.D	Size: <b>A3L</b>	Dim. in: mm
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Product group: CRAFTSMAN MARIE	Sheet: <b>1</b>	of: <b>1</b>
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**Craftsman**  
MARINE