



Note : Dimension tolerance $\pm 2\text{mm}$

Date	Revision	Description	Initials
		Description Assembly Deck Frame 424x294	Dwg.no. FB.020.20050
Material:		Heat Treatment:	Weight: gms/Unit
Scale: N.T.S	Proj.:	Date: 25-08-09	
Drawn: Shankar.R	Checked:	Size: A3L	Dim. in: mm
Product group: Craftsman Marine		Sheet: 1	of: 1



Craftsman
MARINE

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Surface Finish					
Ra Value μm	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3	12.5 / 25	50 / 100
120 to 315: ± 0.5	315 to 1000: ± 0.8		1000 to 2000: ± 1.2		
0 to 6 : ± 0.1	6 to 30 : ± 0.2		30 to 120 : ± 0.3		
General Tolerances where not specified					