



Surface Finish	▽▽▽▽	▽▽▽	▽▽	▽	~
Ra Value μm	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3	12.5 / 25	50 / 100
120 to 315:±0.5	315 to 1000:±0.8		1000 to 2000:±1.2		
0 to 6 :±0.1	6 to 30 :±0.2		30 to 120 :±0.3		

General Tolerances where not specified

Date	Revision	Description	Initials
Description Main Frame Assembly 279x142			Dwg.no. FA.020.20080.01
Material:		Heat Treatment:	Weight: gms/Unit
Scale: N.T.S	Proj.:	Date: 12-08-09	
Drawn:Shankar.R	Checked:Chandru.D	Size: A3L	Dim. in: mm
Product group: CRAFTSMAN MARINE		Sheet: 1	of: 1



Craftsman
MARINE

Visersdijk beneden 70, 3319GVV Dordrecht, The Netherlands. Tel: +31 (0)88 0062600, Fax: +31 (0)88 0062601 - info@craftsmanmarine.com - www.craftsmanmarine.com
 This drawing is the property of Craftsman Marine B.V., Dordrecht. Copyright reserved acc. law. It is not to be copied (in whole or in part) or otherwise disclosed without the written consent of Craftsman Marine B.V.