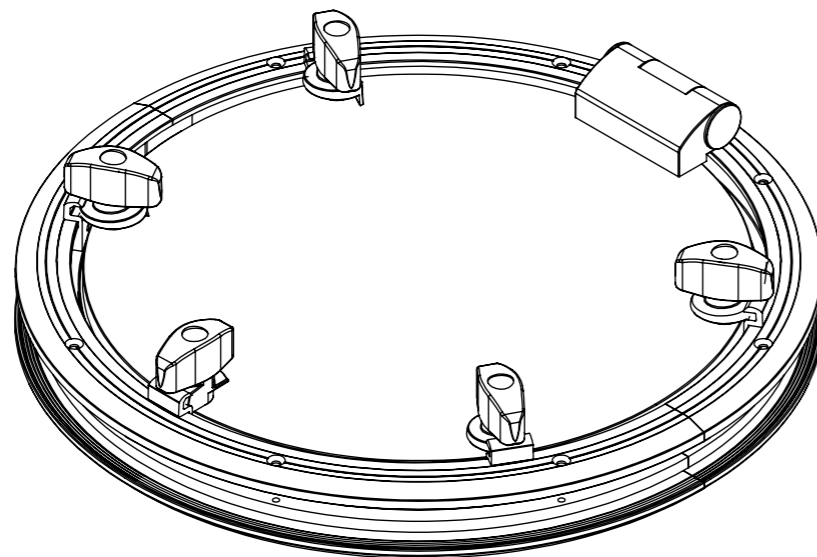
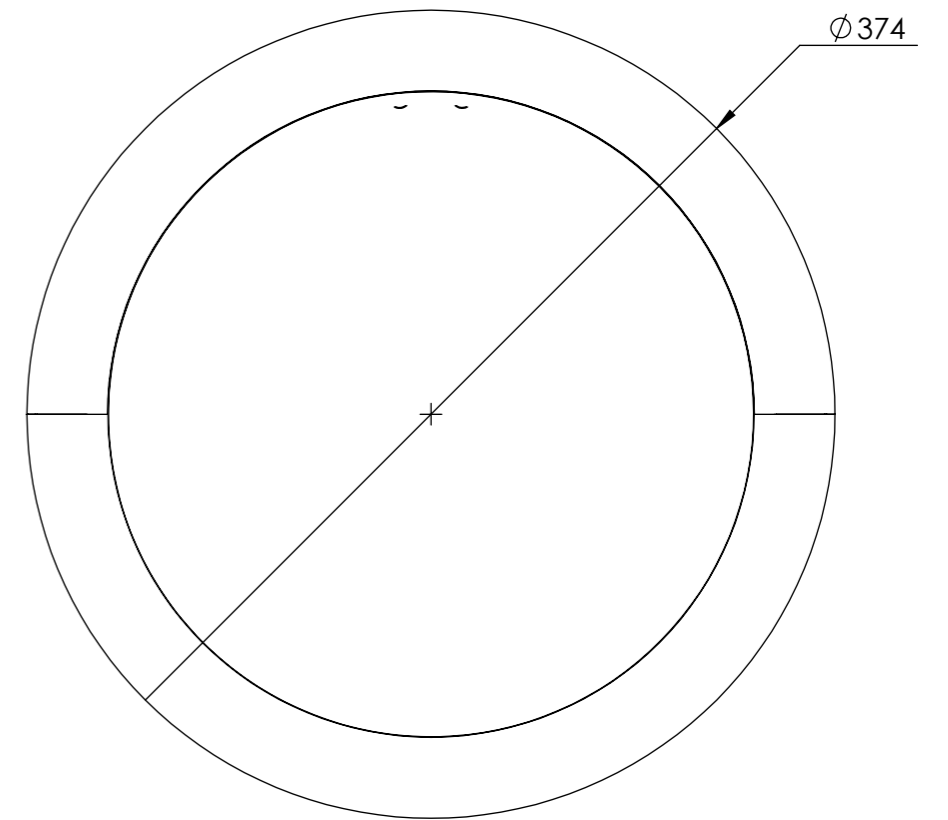
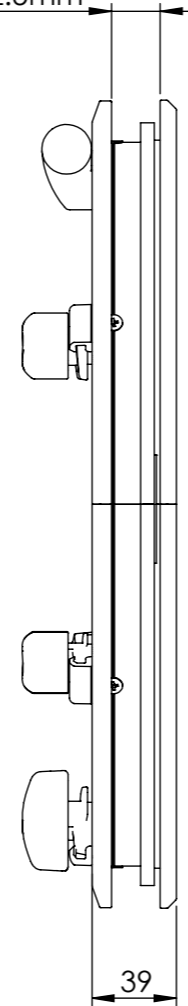
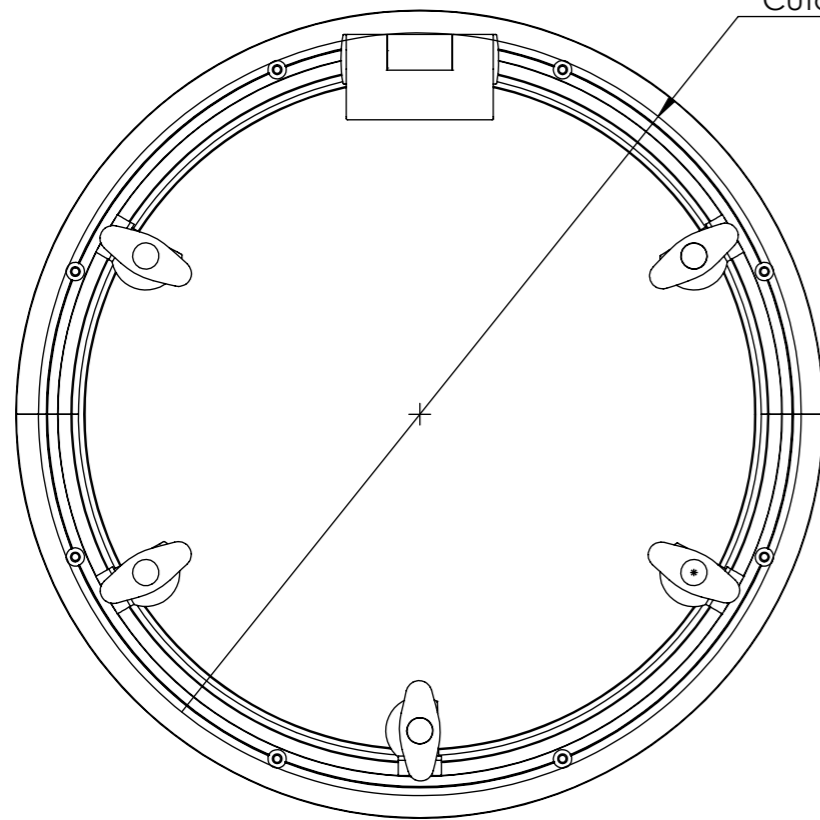


Wall Thickness Min-3mm to Max-22.5mm

Cutout - $\varnothing 353 \pm 2$



Surface Finish					
Ra Value μm	0.012 / 0.025 / 0.05 / 0.1 / 0.2	0.4 / 0.8	1.6 / 3.2 / 6.3 / 12.5 / 25 / 50 / 100		
120 to 315: ± 0.5	315 to 1000: ± 0.8	1000 to 2000: ± 1.2			
0 to 6 : ± 0.1	6 to 30 : ± 0.2	30 to 120 : ± 0.3			

General Tolerances where not specified

Date	Revision	Description	Initials
		Description Main Frame Assembly $\varnothing 353$	Dwg.no. FA.030.20200.01
Material:		Heat Treatment:	Weight: gms/Unit
Scale: N.T.S	Proj.:	Date: 14.08.2009	
Drawn: Shankar.R	Checked: Chandru.D	Size: A3L	Dim. in: mm
Product group: CRAFTSMAN MARINE		Sheet: 1	of: 1



Craftsman
MARINE

Visserdijk beneden 70, 3319GV Dordrecht, The Netherlands. Tel: +31 (0)88 0062600, Fax: +31 (0)88 0062601 - info@craftsmanmarine.com - www.craftsmanmarine.com
This drawing is the property of Craftsman Marine B.V., Dordrecht. Copyright reserved acc. law. It is not to be copied (in whole or in part) or otherwise disclosed without the written consent of Craftsman Marine B.V.