



Note : Dimension Tolerance  $\pm 2$ mm.

Date	Revision	Description	Initials
		<b>Assembly Sirius 620x620 R-55</b>	
Description			Dwg.no.
			FB.010.20075
Material:		Heat Treatment:	<b>Weight:</b> gms/Unit
Scale: N.T.S	Proj.:	Date: 20/08/09	
Drawn: R.Shankar	Checked:	Size: A3L	Dim. in: mm
Product group: Craftsman Marine		Sheet: 1	of: 1

Surface Finish					
Ra Value $\mu\text{m}$	0.012 / 0.025	0.05 / 0.1	0.2 / 0.4	0.8 / 1.6	3.2 / 6.3 / 12.5 / 25 / 50 / 100
120 to 315:±0.5	315 to 1000:±0.8	1000 to 2000:±1.2			
0 to 6 :±0.1	6 to 30 :±0.2	30 to 120 :±0.3			
General Tolerances where not specified					

