### **HARKEN**®

# BATTCAR SWITCH SYSTEM INSTALLATION MANUAL

#### 26 mm, 32 mm

Installation Manual - Intended for specialized personnel or expert users

4677 12/13 Introduction Safety precautions 2 **Preassembly** 2 Tools **Parts** 3-4 Sizing 5 Track length/switch height considerations 5 Track length 6 Mounting track and switch 7 7 Mounting track to mast **Assembly** 7 Install track (general instructions) 8 Mounting switch Mounting storage track 9 Mounting gate track 9 Mounting standard/high-load track 10 10 Mounting top track **Commissioning** Loading cars on track 11 12 Loading headboard 13 Removing toggle from cars Operation 13 Raising sail Sailmaker's Instructions Dimensions 14 Installing headboard car assembly 14 15 Distance between attachment points 15 Setting reef points **Trysail Switch System** Preassembly 16 16 Installing track 16 Loading cars Sailmakers's instructions 16 **Replacement parts** 17 - 18 Troubleshooting/inspection/maintenance/warranty 19



Please read these instructions carefully before installing, servicing, or operating the equipment. This manual may be modified without notice. See: www.harken.com/manuals for updated versions.

#### Introduction

This manual gives technical information on installation and service. This information is *destined exclusively* for specialized personnel or expert users. Installation, disassembling, and reassembling by personnel who are not experts may cause serious damage to property or injury to users and those in the vicinity of the product. If you do not understand an instruction contact Harken.

The user must have appropriate training in order to use this product.

Harken accepts no responsibility for damage or harm caused by not observing the safety requirements and instructions in this manual. See limited warranty, general warnings, and instructions in www.harken.com/manuals.

#### **Purpose**

Harken battcars are designed to reduce the size of or completely drop the mainsail on a sailboat so wind has little effect on the sail. Use of this product for other than normal sailboat applications is not covered by the limited warranty.

#### **Safety Precautions**



**WARNING!** 

This symbol alerts you to potential hazards that may kill or hurt you and others if you don't follow instructions. The message will tell you how to reduce the chance of injury.



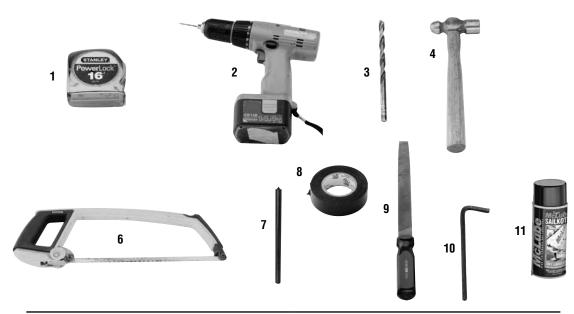
**CAUTION!** 

This symbol alerts you to potential hazards that may hurt you and others if you do not follow instructions. The message will tell you how to reduce the chance of injury.



WARNING! Strictly follow all instructions to avoid potential hazards that may kill or hurt you and others. See www.harken.com/manuals for general warnings and instructions.

#### **Tools**



| 1.Tape measure    | 8. Tape                                     |
|-------------------|---|
| 2. Power drill    | 9. File                                     |
| 3. Drill bits     | 10. Hex key                                 |
| 4. Hammer         | 11. McLube™ Sailkote™                       |
| 5. Plastic hammer | 12. Tap for mast mounting holes (not shown) |
| 6. Hacksaw        |   |
| 7. Transfer punch | Threadlocking adhesive for mast screws      |

**Preassembly Parts** 

# HC9045 HC9046 Headboard car (assembly)

#### Intermediate car



HC7493 HC7322

Tack car



HC8125 HC8099

Trysail car



C9494

Reef car 32 mm



Reef car 26 mm

HC7325



HC8076

C9342



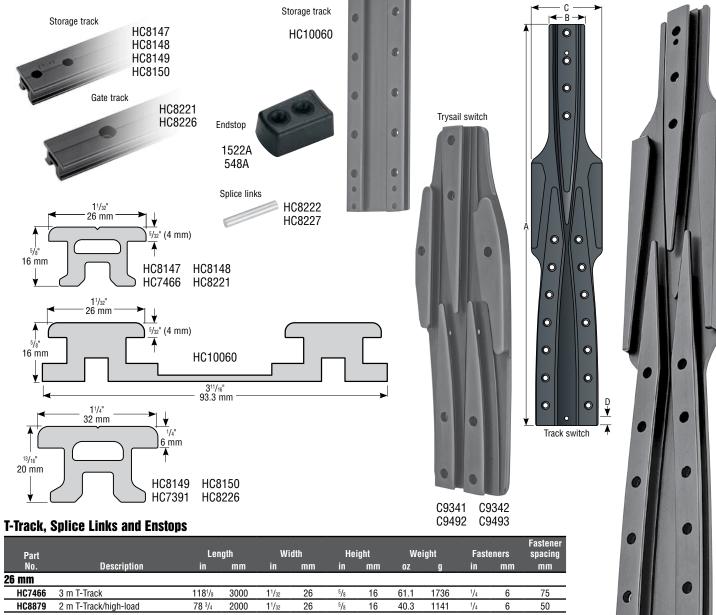
#### **Main Components**

| Part No. | Description                 | System         | Comments   |  |  |  |
|----------|-----------------------------|----------------|--|--|--|--|
| HC9045   | Headboard car               |                | Must use 3876 or 3877 headboard.                           |  |  |  |
| HC7493   | Intermediate car            |                | Consult sailmaker for quantity required.                   |  |  |  |
| HC7324   | Batten car                  | 26 mm          | 12mm Threaded stud. Purchase batten receptacle separately. |  |  |  |
| HC7325   | Reef car                    | 20 111111      | Use to secure tack when reefing.                           |  |  |  |
| HC8125   | Tack car                    |                | Use with halyard lock to tension luff.                     |  |  |  |
| C9494    | Trysail car                 |                | Use with trysail switch.                                   |  |  |  |
| HC9046   | Headboard car               |                | Must use 3876 or 3877 headboard.                           |  |  |  |
| HC7322   | Intermediate car            |                |  |  |  |  |
| HC8098   | Batten car                  |                | 12mm Threaded stud. Purchase batten receptacle separately. |  |  |  |
| HC7316   | Batten car                  | 32 mm          | 14mm Threaded stud. Purchase batten receptacle separately. |  |  |  |
| HC8076   | Reef car                    |                | Use to secure tack when reefing.                           |  |  |  |
| HC8099   | Tack car                    |                | Use with halyard lock to tension luff.                     |  |  |  |
| C9342    | Trysail car                 |                | Use with trysail switch.                                   |  |  |  |
| Headboar | d Plates                    |                |  |  |  |  |
| 3876     | Standard web-on headboard   | 26 mm<br>32 mm | See sailmaker instructions.                                |  |  |  |
| 3877     | Square top web-on headboard |                | See sailmaker instructions.                                |  |  |  |





Preassembly Parts



| Part   |                       | Len                            | igth | Wi                                    | dth | Hei                           | ight | We   | ight | Fast | eners | spacing |
|--------|-----------------------|--------------------------------|------|---------------------------------------|-----|-------------------------------|------|------|------|------|-------|---------|
| No.    | Description           | in                             | mm   | in                                    | mm  | in                            | mm   | OZ   | g    | in   | mm    | mm      |
| 26 mm  |                       |                                |      |                                       |     |                               |      |      |      |      |       |         |
| HC7466 | 3 m T-Track           | 1181/8                         | 3000 | <b>1</b> <sup>1</sup> / <sub>32</sub> | 26  | 5/8                           | 16   | 61.1 | 1736 | 1/4  | 6     | 75      |
| HC8879 | 2 m T-Track/high-load | 78 <sup>3</sup> / <sub>4</sub> | 2000 | <b>1</b> <sup>1</sup> / <sub>32</sub> | 26  | 5/8                           | 16   | 40.3 | 1141 | 1/4  | 6     | 50      |
| HC8222 | Splice link           | _                              | _    | <b>1</b> <sup>1</sup> / <sub>32</sub> | 26  | _                             | _    | 0.1  | 3    |      | _     | _       |
| 1522A  | Endstop               | 25/32                          | 55   | <b>1</b> 17/32                        | 39  | _                             |      | _    |      |      | _     | _       |
| 32 mm  |                       |                                |      |                                       |     |                               |      |      |      |      |       |         |
| HC7391 | 3m T-Track            | 118¹/ <sub>8</sub>             | 3000 | 11/4                                  | 32  | <sup>13</sup> / <sub>16</sub> | 20   | 96.2 | 2734 | 5/16 | 8     | 75      |
| HC8880 | 2m T-Track/high-load  | 78 <sup>3</sup> / <sub>4</sub> | 2000 | 11/4                                  | 32  | 13/16                         | 20   | 63.1 | 1790 | 5/16 | 8     | 50      |
| HC8227 | Splice link           | _                              | _    |                                       | _   |                               |      | 0.2  | 5    |      |       |         |
| 548A   | Endstop               | 227/32                         | 72   | 21/32                                 | 52  | _                             | _    |      |      |      | _     | _       |

<sup>\*</sup>Includes spacer tube for cutting adapters. See page 7.

HC8220 26 mm HC7382 32 mm

#### **Switch, Storage and Gate Track**

|         |                             | Len                                     | igth | Wi                                    | dth  | Switch | h Width | He    | ight |      |      |      |       | Fastener |
|---------|-----------------------------|---|------|---------------------------------------|------|--------|---------|-------|------|------|------|------|-------|----------|
| Part    |                             | ()                                      | A)   | (                                     | В)   | (      | C)      | (1    | Ď)   | We   | ight | Fast | eners | spacing  |
| No.     | Description                 | in                                      | mm   | in                                    | mm   | in     | mm      | in    | mm   | OZ   | g    | in   | mm    | mm       |
| 26 mm   |                             |   |      |                                       |      |        |         |       |      |      |      |      |       |          |
| HC8220  | Switch                      | 251/4                                   | 641  | 4                                     | 102  | 4      | 102     | 5/8   | 16   | 43.1 | 1225 | 1/4  | 6     |          |
| HC8147  | 500 mm Storage track        | 1911/16                                 | 500  | <b>1</b> <sup>1</sup> / <sub>32</sub> | 26   | _      |         | 5/8   | 16   | 10.2 | 291  | 1/4  | 6     | 50       |
| HC8148  | 725 mm Storage track        | 2817/32                                 | 725  | <b>1</b> <sup>1</sup> / <sub>32</sub> | 26   | _      |         | 5/8   | 16   | 14.8 | 419  | 1/4  | 6     | 50       |
| HC10060 | 725 mm Double storage track | 2817/32                                 | 725  | 311/16                                | 93.3 | _      |         | 5/8   | 16   | 57.2 | 1623 | 1/4  | 6     | 50       |
| HC8221  | Gate track                  | <b>11</b> <sup>13</sup> / <sub>16</sub> | 300  | <b>1</b> <sup>1</sup> / <sub>32</sub> | 26   | _      |         | 5/8   | 16   | 6.1  | 174  | 1/4  | 6     | 75       |
| 32 mm   |                             |   |      |                                       |      |        |         |       |      |      |      |      |       |          |
| HC7382  | Switch                      | 281/2                                   | 724  | 5                                     | 127  | 5      | 127     | 13/16 | 20   | 72.8 | 2068 | 5/16 | 8     | _        |
| HC8149  | 800 mm Storage track        | 311/2                                   | 800  | 11/4                                  | 32   | _      | _       | 13/16 | 20   | 25.6 | 728  | 5/16 | 8     | 50       |
| HC8150  | 1025 mm Storage track       | 4011/32                                 | 1025 | 11/4                                  | 32   | _      | _       | 13/16 | 20   | 32.8 | 933  | 5/16 | 8     | 50       |
| HC8226  | Gate track                  | 1113/16                                 | 300  | 11/4                                  | 32   | _      |         | 13/16 | 20   | 9.6  | 273  | 5/16 | 8     | 75       |

Trysail Switch C9340, C9341, C9492, C9493 Trysail Tracks - See page 16

Preassembly Sizing

#### **Sizing**

Make sure you have the correct size battcar system for your boat.

| System | Fits B         | loats         | Part No.      | Part No.       | Part No.         | Part No. | Part No. |
|--------|----------------|---------------|---------------|----------------|------------------|----------|----------|
| System | Minimum        | Maximum       | Headboard Car | Battcar        | Intermediate Car | Reef Car | Tack Car |
| 26 mm  | 50 ft (15.2 m) | 80 ft (24 m)  | HC9045        | HC7324         | HC7493           | HC7325   | HC8125   |
| 32 mm  | 80 ft (24 m)   | 130 ft (40 m) | HC9046        | HC8098, HC7316 | HC7322           | HC8076   | HC8099   |

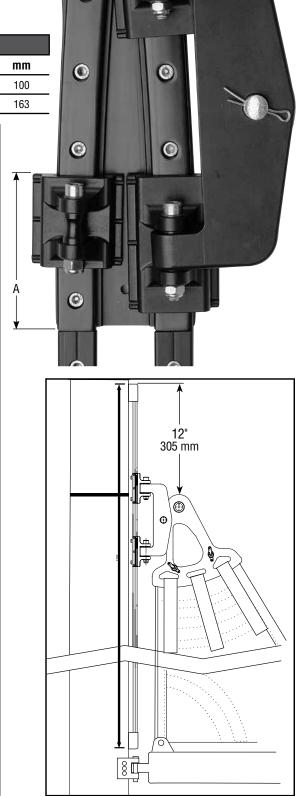
A

## Track length and switch height considerations

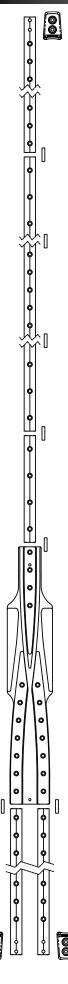
Switch height is determined by the number of cars required for system and the length of the storage track.

**Note:** Cars will pass each other when top of car is at "A" distance above bottom of switch. See chart at right.





Make sure track is longer than sail luff to allow for stretch as sail ages. Track must not block halyard exit. Using gate track above switch allows bottom storage track to extend down to gooseneck.



Layout system using charts to plan track location and lengths.

|      | Variable-Length Top                            | Track (26/32 mm S | ystems)      | Total track length |             |
|------|--|-------------------|--------------|--------------------|-------------|
|      | Len  | gth               | Hole Spacing | - SUM              |             |
| lack | mm   | in                | mm           | - SUIVI            | <del></del> |
| A    |  |                   | 75           | Top track length A |             |
|      | If possible use a stora positioned at the uppe |                   |              |                    |             |

Length

Length

| Standard Track (26/32 mm Systems) |      |              |    |  |  |  |
|-----------------------------------|------|--------------|----|--|--|--|
| D                                 | Ler  | Hole Spacing |    |  |  |  |
| В                                 | mm   | in           | mm |  |  |  |
|                                   | 3000 | 118.11       | 75 |  |  |  |

X \_\_\_\_ = \_\_\_

| High-Load Track (26/32 mm Systems) |                                  |              |    |  |  |  |
|------------------------------------|----------------------------------|--------------|----|--|--|--|
|                                    | Len                              | Hole Spacing |    |  |  |  |
| C                                  | mm                               | in           | mm |  |  |  |
|                                    | 2000                             | 78.74        | 50 |  |  |  |
|                                    | Place in reefed headboard areas. |              |    |  |  |  |

X \_\_\_\_\_ = \_\_\_\_

|    | Trysail Switch—26 | mm System | Hole Spacing |
|----|-------------------|-----------|--------------|
|    | Ler               | igth      | _            |
|    | mm                | in        | mm           |
| 04 | 368               | 14.50     | Variable     |
| C1 | Trysail Switch—32 | mm System | Hole Spacing |
|    | Ler               | ngth      | _            |
|    | mm                | in        | mm           |
|    | 406               | 16.00     | Variable     |

|          |   | T |
|----------|---|---|
| 1        | = |   |
| Quantity | • |   |

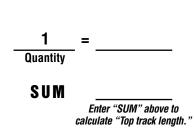
|   | Gate Track—26/32 mm Systems   |              |    |  |  |  |
|---|---|--------------|----|--|--|--|
|   | Len   | Hole Spacing |    |  |  |  |
| D | mm  | in           | mm |  |  |  |
| D | 300   | 11.81        | 75 |  |  |  |
|   | Removable track - Allows cars to be left attached to sail and removed |              |    |  |  |  |
|   | from top of switch.   |              |    |  |  |  |

|          |   | + |
|----------|---|---|
| 1        | = |   |
| Quantity |   |   |

|     | Switch—26mm Sys | stem  |   |
|-----|-----------------|-------|---|
|     | Ler             | ngth  | _ |
|     | mm              | in    | _ |
| E   | 641             | 25.24 | _ |
| E . | Switch—32mm Sys | stem  |   |
|     | Ler             | ngth  | _ |
|     | mm              | in    | _ |
|     | 724             | 28.50 | _ |

| 1        | = |  |
|----------|---|--|
| Quantity |   |  |

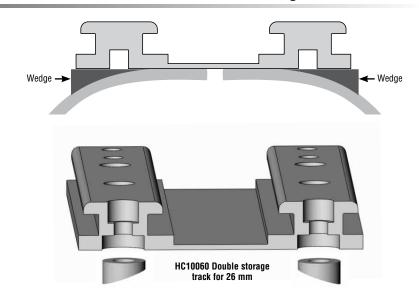
| Storage Track—26 mm System |                  |              |                 |  |
|----------------------------|------------------|--------------|-----------------|--|
|                            | Len              | Hole Spacing |                 |  |
|                            | mm               | in           | mm              |  |
|                            | 500              | 19.69        | 50              |  |
| _                          | 725              | 28.54        | 50              |  |
| F                          | Storage Track—32 |              |                 |  |
|                            | Len              | gth          | Hole Spacing    |  |
|                            |                  |              |                 |  |
|                            | mm               | in           | mm              |  |
|                            | 800              | in<br>31.50  | <b>mm</b><br>50 |  |
|                            |                  |              |                 |  |



#### **Preassembly**

Note width and shape of switch and build a platform on mast for mounting. If using two storage tracks, make sure switch and storage tracks are on the same flat surface. Curved mast surfaces will not allow correct alignment. HC10060 Double storage track for the 26 mm comes with a tube to cut spacers to adapt to curved mast surfaces.

**Note:** when mounting to curved surfaces, wedges will be necessary under the switch.



#### **Preassembly**

**Mounting Track to Mast** 

Consult with mastbuilder. Use suitable reinforcing plates when fastening track to carbon spars.

Assembly General Instructions

When mounting tracks work meticulously using a straight edge reference line along mast. Do not let tracks vary from this line. Tape track in place and centerpunch hole at bottom using a transfer punch.

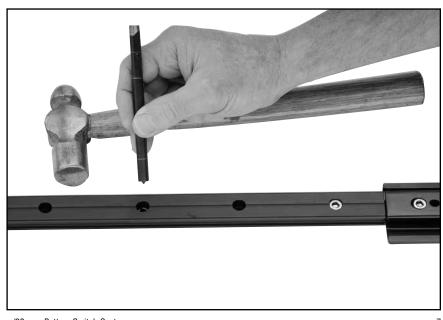
Tip for mounting to aluminum mast: Use low speed drill with tap for cutting threads. IMPORTANT! Use blue Loctite® instead of oil to lubricate tap.

Remove track and drill and tap single hole. Fasten track using this single screw and align side to side correctly. Use tape to hold in place. **Use longer car to test alignment.** 

Move up several holes and use transfer punch to mark a second hole. Remove track and drill and tap hole.

Fasten track using two screws. Mark all remaining holes using punch. Remove track and drill and tap all holes. Before installing track make sure upper end has splice piece inserted.

Use threadlocking adhesive to secure screw. See instructions that begin on page 8.

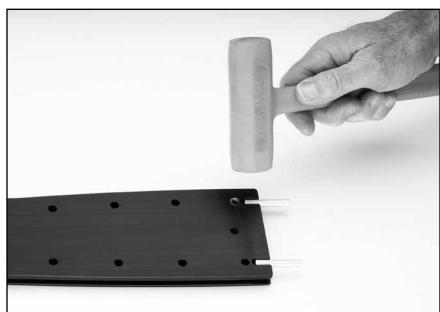


Assembly Mounting Switch

Insert three splice links into switch track.



Using a plastic hammer, tap them in place.



Carefully align track and tape in place. Use a transfer punch to mark a single hole.Remove and drill and tap. Fasten with single screw, no adhesive.

Re-align and mark a second hole using transfer punch. Screw to mast using two screws, **no adhesive**.

Mark remaining holes using transfer punch. Remove and drill and tap remaining holes. Mount switch to mast using threadlocking adhesive on screws as required.



Make sure storage track ends with holes for endstop are at bottom. If shortening is required, cut track from upper end maintaining holes for endstop.

Fix bottom loader tracks by placing track over splice and tapping into place using plastic hammer.

Align track and tape in place. Use transfer punch to mark hole. Remove track, drill and tap. Fasten track using single screw. Center punch another hole, drill, tap and fasten track. Center punch remaining holes, drill, tap and install using threadlocking adhesive.



#### Assembly Mounting Gate Tracks

With gate track off mast, use plastic hammer to tap splice link into upper end of track.

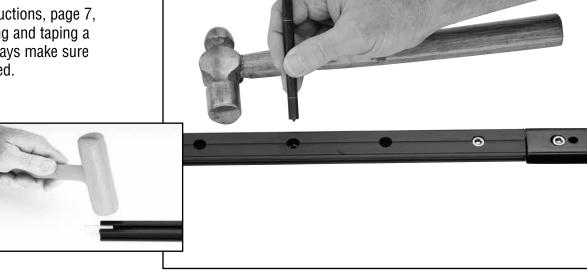


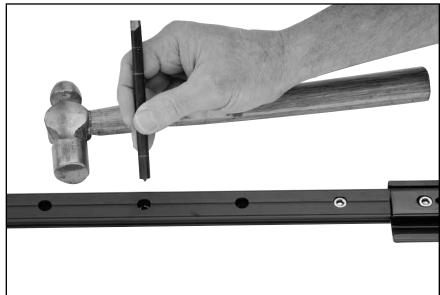
Carefully align track. Use transfer punch to mark holes. Drill, tap and mount as directed above.

IMPORTANT! Do not use threadlocking adhesive on screws because gate track is removed for loading cars.



With track off mast, tap upper splice link into track using procedures outlined above. Follow general instructions, page 7, with regard to drilling and taping a single hole, etc. Always make sure to keep tracks aligned.





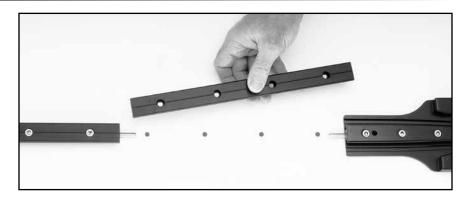
Assembly Mounting Top Track

If possible use a storage track with holes drilled for endstops positioned at the upper end for top endstop.



Commissioning Load Cars on Track

Remove gate track.



Install cars from above switch.

Lubricate cars onshore before loading.

Before bringing headboard assembly or cars onboard boat, spray underbody track slot (see arrows above) with a light coating of McLube<sup>TM</sup> Sailkote<sup>TM</sup>.



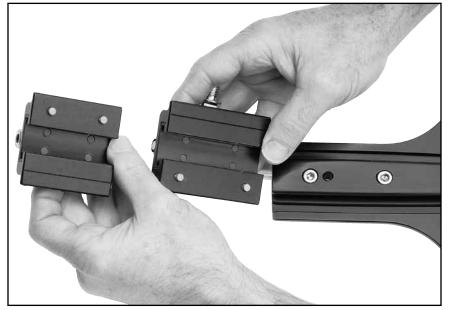
WARNING! Overspray from McLube will cause slippery decks which may result in loss of footing. Cover decks or spray cars off boat.



**Note:** Mustard-colored pegs on foot of car guide it to correct side. Car will go to side of track where there are no pegs.

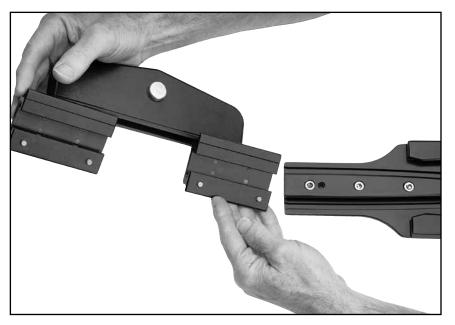
#### Tip:

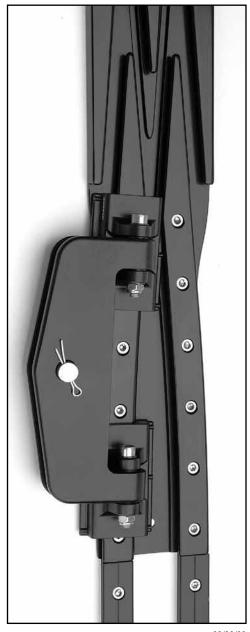
Plain foot to right, car goes to right. Plain foot to left, car goes to left.



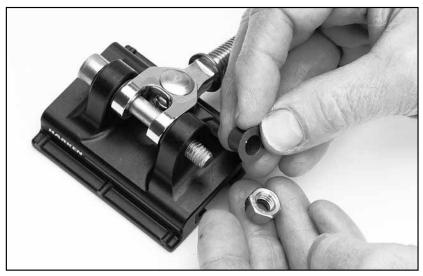
Commissioning Loading Headboard

Headboard cars have spherical bearings and are designed to run through switch. Both cars must run through same side of switch. Make sure cars are loaded with pegs on same side.





When removing parts, make sure you retain plastic bushings between vertical pin and hole in car tangs.



Operation Raising Sail

When raising, lowering, or reefing sail make sure sail is not loaded and cars pass through switch easily. Watch sail and cars carefully and stop hoisting immediately if any binding is detected.

#### Possible sources of binding:

Cars bind at switch

Reef line binds on fingers

Reef line binds between car and switch Headboard or battens bind on lazy jacks

Battens have draped off boom, leveraging car

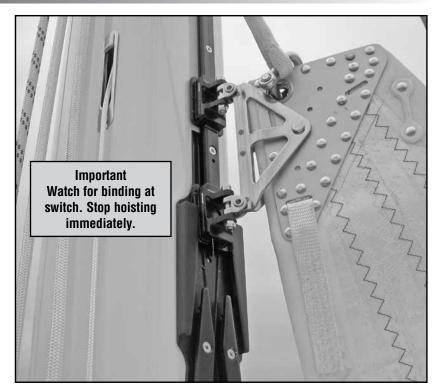
Correct the binding problem or luff sail before resuming hoist. If forced, the fingers that extend into switch may be damaged, requiring expensive switch and car replacement. Lazy jacks may also be damaged.

IMPORTANT! When using an electric halyard winch, be especially vigilant when raising sail. Luff sail. Watch for any binding or jamming at the switch and stop hoist immediately if any occurs.

If winch operator does not have a good view of switch cars, station a crewmember with a good view and communication to operator.

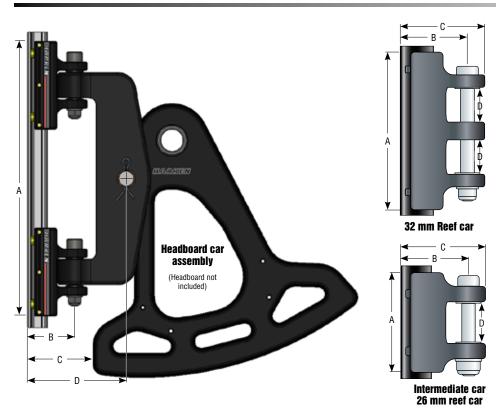
If there is a jam, damage to switch and cars will occur very quickly resulting in expensive repairs unless hoisting is stopped.

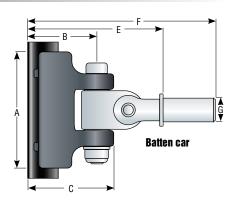
IMPORTANT! Make sure reef outhaul loads are not applied to cars when in switch. Damage to switch and cars will occur, resulting in expensive repairs.





Sailmakers Instructions Dimensions





| Part   |                        | ı      | A   | E                                     | 3  | (      | ;  | I      | )   | ı      | E  | ı      | :   | G<br>Stud Ø |
|--------|------------------------|--------|-----|---------------------------------------|----|--------|----|--------|-----|--------|----|--------|-----|-------------|
| No.    | Description            | in     | mm  | in                                    | mm | in     | mm | in     | mm  | in     | mm | in     | mm  | mm          |
| 26 mm  |                        |        |     |                                       |    |        |    |        |     |        |    |        |     |             |
| HC9045 | Headboard car assembly | 105/8  | 270 | 17/16                                 | 37 |        |    | 35/8   | 92  | _      | _  | _      |     |             |
| HC7493 | Intermediate car       | 23/8   | 60  | 17/16                                 | 37 | 127/32 | 47 | 13/16  | 21  |        |    |        |     |             |
| HC7324 | Batten car             | 215/16 | 75  | 17/16                                 | 37 | 127/32 | 47 | _      | _   | 229/32 | 73 | 41/16  | 103 | 12          |
| HC7325 | Reef car               | 317/32 | 90  | <b>1</b> <sup>7</sup> / <sub>16</sub> | 37 | 127/32 | 47 | 1      | 25  |        |    | _      |     |             |
| HC8125 | Tack car               | 317/32 | 90  | <b>1</b> 7/ <sub>16</sub>             | 37 | 127/32 | 47 | 1      | 25  |        | _  | _      |     |             |
| 32 mm  |                        |        |     |                                       |    |        |    |        |     |        |    |        |     |             |
| HC9046 | Headboard car assembly | 11     | 280 | 17/8                                  | 47 |        |    | 315/16 | 100 | _      | _  | _      | _   |             |
| HC7322 | Intermediate car       | 215/16 | 75  | 17/8                                  | 47 | 23/8   | 60 | 1      | 25  | _      | _  | _      | _   |             |
| HC8098 | Batten car/12mm stud   | 317/32 | 90  | 17/8                                  | 47 |        | _  | _      | _   | 37/16  | 87 | 419/32 | 117 | 12          |
| HC7316 | Batten car/14mm stud   | 317/32 | 90  | 17/8                                  | 47 | _      | _  | _      | _   | 37/16  | 87 | 421/32 | 118 | 14          |
| HC8076 | Reef car               | 417/32 | 115 | 17/8                                  | 47 | 23/8   | 60 | 1      | 25  | _      |    | _      |     |             |
| HC8099 | Tack car               | 417/32 | 115 | 17/8                                  | 47 | 23/8   | 60 | 1      | 25  | _      | _  | _      | _   |             |

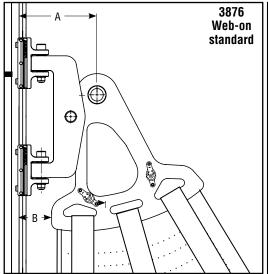
#### **Sailmakers Instructions**

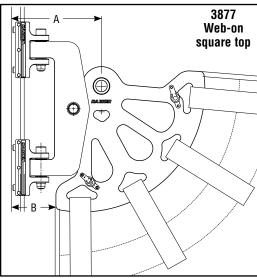
# Use 13/4" (45 mm) webbing. Holes in headboard accept 416 16 mm cheek blocks for leech line. Use 4 mm x 10 mm fasteners.

If more reinforcement is necessary, web through lightening holes.

| System |   | 387                 | 6   | 3877               |     |  |
|--------|---|---------------------|-----|--------------------|-----|--|
|        |   | in mm               |     | in                 | mm  |  |
| 26 mm  | A | 5 <sup>7</sup> /16  | 138 | 53/4               | 146 |  |
| 26 mm  | В | <b>2</b> 9/32       | 58  | 2 <sup>9</sup> /32 | 58  |  |
| 22 mm  | A | 5 <sup>3</sup> /4   | 146 | 6 <sup>1</sup> /16 | 154 |  |
| 32 mm  | В | 2 <sup>19</sup> /32 | 66  | 219/32             | 66  |  |

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**Installing Headboard Car Assembly** 

Sailmakers Instructions Slug-/Drill/Tap Mount

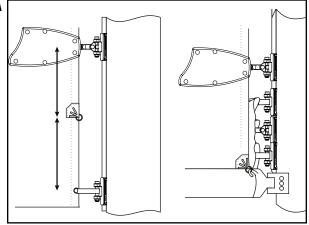
#### **Distance Between Attachment Points**

DIAGRAM A

Battens and intermediate cars placed at sailmaker's discretion. Maximum distance between attachment points is 4' to 4'6" (1.2 m to 1.35 m).

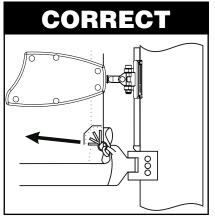
Distance may be slightly greater. Contact Harken to discuss sail reshaping to eliminate luff flutter.

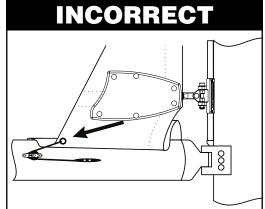
**Note:** Adding battens may reduce stack height by eliminating luff cars.





While sailing loaded cars must not ride in this area.





**DIAGRAM B** 

#### **Setting Reef Points**

Space reef points halfway between sail attachment points. Battens or reef points may need to be moved. See Diagram A above.

**Note:** Batten fittings and cars cannot handle reefing outhaul or downhaul loads. Transfer loads to a tack fitting. See Diagram B above.

IMPORTANT! When setting up reef, make sure cars are not loaded when they are in the switch area. If reef outhaul loads are applied to switch, the switch and cars will be damaged resulting in expensive repairs.

Instruct operators to not raise or lower sails with high loads on the cars while in the switch area.

Harken is not responsible for damage to the switch area due to reef loads or raising or lowering a sail when the sail is loaded.

| Part  |                            | Len    | gth | Wi     | dth | We | eight | Fasteners | Maxi<br>workin |     |
|-------|----------------------------|--------|-----|--------|-----|----|-------|-----------|----------------|-----|
| No.   | Description                | in     | mm  | in     | mm  | 0Z | g     | mm        | lb             | kg  |
| 26 mm |                            |        |     |        |     |    |       |           |                |     |
| C9493 | Port trysail switch*‡      | 141/2  | 368 | 425/32 | 121 | 27 | 762   | 6         | _              | _   |
| C9492 | Starboard trysail switch*‡ | 141/2  | 368 | 425/32 | 121 | 27 | 762   | 6         | _              | _   |
| C9494 | Car body*‡                 | 23/8   | 60  | 11/32  | 26  | 5  | 143   | _         | 1001           | 454 |
| 32 mm |                            |        |     |        |     |    |       |           |                |     |
| C9341 | Port trysail switch*‡      | 16     | 406 | 57/8   | 149 | 43 | 1222  | 8         | _              | _   |
| C9340 | Starboard trysail switch*‡ | 16     | 406 | 57/8   | 149 | 43 | 1222  | 8         | _              | _   |
| C9342 | Car body*‡                 | 215/16 | 75  | 31/32  | 77  | 11 | 309   | _         | 595            | 270 |

#### **Preassembly**

Use standard track and bend to transition between side tracks and switch. The cars should not be under load in this section. Installer is responsible for determining thebend of the track. A compound bend isrequired to transition from the side of themast to the aft face.

IMPORTANT! Special care must be taken so that the trysail or standard cars do not hit the adjoining track.

#### **Installing Track**

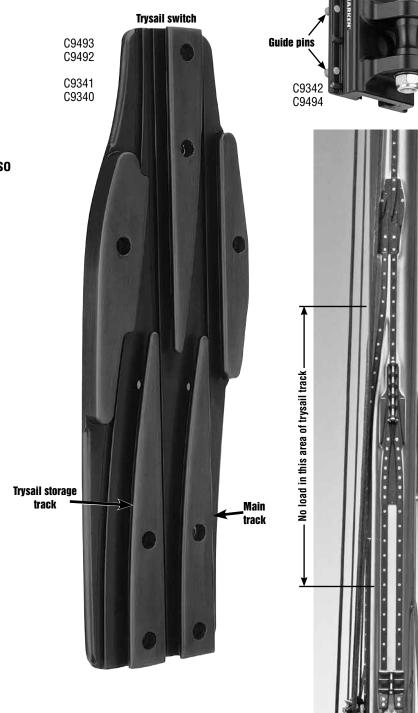
Consult with mast builder. Use suitable reinforcing plates when fastening track to carbon spars.

#### **Loading Cars**

Load cars with guide pins on the same side as the trysail storage track. If storage track is on the starboard side, make sure pins are on starboard side when loading onto track.

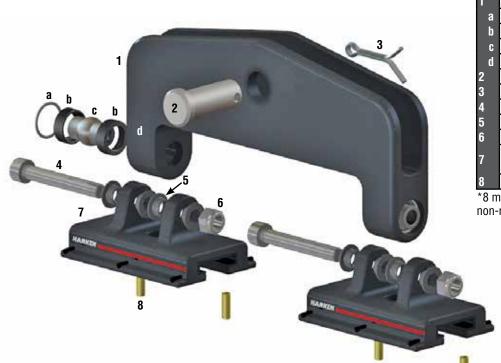
#### Sailmaker instructions

Place cars so that there are none in the special compound bend track section or switch. Cars placed in this area under load will damage fingers of switch.



16

Trysail car



|   | HC90     | 45—26 mm System           |          |  |
|---|----------|---------------------------|----------|--|
|   | Part No. | Description               | Quantity |  |
| 1 | HC9045   | Coupler assembly          | 1        |  |
| a | MS-292   | Smalley ring              | 2        |  |
| b | MS-284   | Cup                       | 4        |  |
| C | MS-285   | Spherical becket          | 2        |  |
| d | AL-2037  | Coupler only              | 1        |  |
| 2 | H-37545A | Clevis pin                | 1        |  |
| 3 | HFS203   | Cotter pin                | 1        |  |
| 4 | HFS1146  | M8 x 52 SHCS              | 2        |  |
| 5 | H-46463  | Igus <sup>®</sup> bushing | 8        |  |
| 6 | HFS920   | M8 lock nut               | 2        |  |
| 7 | H-43304  | Car assembly with         | 2        |  |
| • | 11 40004 | sliders and pins          |          |  |
| 8 | H-31089A | Guide pin                 | 4        |  |

\*8 more are listed in bill. They are used to hold non-replaceable insert bearing in place.

HC9046—32 mm System

Cup

Description

Coupler assembly

Spherical becket

M10 x 68 SHCS

Igus® bushing

Flatwasher

Guide pin

Thin lock nut

Smalley ring

Coupler only Igus® bushing

Clevis pin

Cotter pin

Quantity

2

4

2

2

2

4

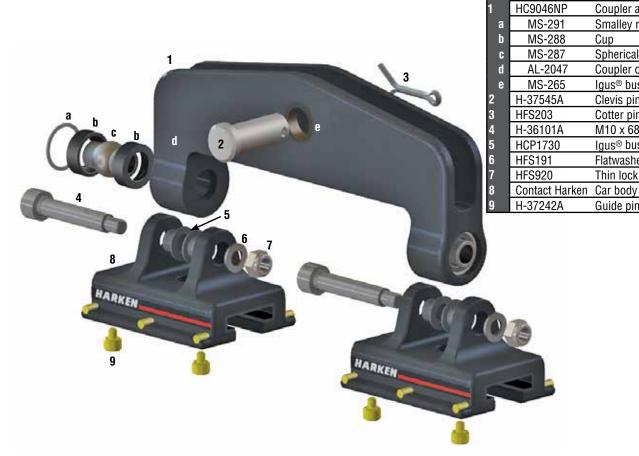
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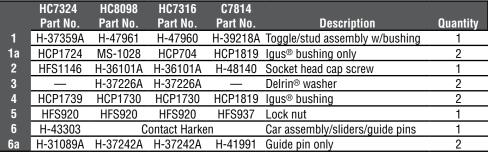
2

2

4

Part No.







1

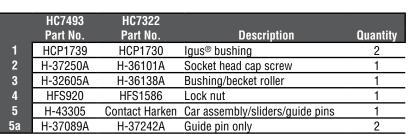


|   | HC8125<br>Part No. | HC8099<br>Part No. | Description           | Quantity |
|---|--------------------|--------------------|-----------------------|----------|
| 1 | H-40900            | H-40891            | Socket head cap screw | 1        |
| 2 | HCP1739            | HCP1730            | lgus® bushing         | 2        |
| 3 | H-40902            | H-36138A           | Bushing/becket roller | 2        |
| 4 | HFS920             | HFS920             | Lock nut              | 1        |

| ŀ | 1C7325   |                                 |          |
|---|----------|---------------------------------|----------|
|   | Part No. | Description                     | Quantity |
| 1 | HFS1146  | Socket head cap screw           | 1        |
| 2 | HCP1739  | lgus® bushing                   | 2        |
| 3 | H-40902  | Bushing/becket roller           | 2        |
| 4 | HFS920   | Lock nut                        | 1        |
| 5 | H-43304  | Car assembly/sliders/guide pins | 1        |
| 6 | H-31089A | Guide pin only                  | 2        |







|   | HC8076<br>Part No. | Description                   | Quantity |
|---|--------------------|-------------------------------|----------|
| 1 | H-40891            | Socket head cap screw M10X107 | 1        |
| 2 | HFS130             | Flat washer 10 mm             | 1        |
| 3 | HCP1730            | lgus® bushing                 | 4        |
| 4 | H-36138A           | Bushing/becket roller         | 2        |
| 5 | HFS191             | Flat washer 8 mm              | 1        |
| 6 | HFS920             | Lock nut                      | 1        |
| 7 | H-37242A           | Guide pin only                | 2        |

#### **Troubleshooting**

#### **Operation**

| Problem  | Probable Cause   | Solution   |  |
|--|--|--|--|
|  | Slider damaged or missing.                             | Check and/or replace slider.   |  |
| Cars bind.   | Dirt in cars.  | Use detergent and fresh water to flush dirt out of cars; move cars up/down do circulate; follow with high pressure water; clean track grooves. |  |
|  | Stud threaded too tightly into receptacle.             | Back off threaded stud two turns.  |  |
|  | Car loaded with guide pins on wrong side.              | Check direction car is loaded.   |  |
| Can't raise sail, cars stop at switch.             | Car loaded upside down. Pins in car on wrong side.     | Remove car, flip it around and reload.   |  |
| Nut on battcar is not holding.                     | Lock nut has been used too many times.                 | Get new 6 mm lock nut.   |  |
| Batten receptacle does not rotate.                 | Nuts are too tight.                                    | Loosen nuts slightly.  |  |
| Cars jam when raising sail.                        | Headboard or cars are catching on lazy jacks.          | Use topping lift or rod vang and shock cord to pull lazy jacks out to shrouds.   |  |
| Sail will not go all the way up.                   | Sail is too tall or sheave is too far forward.         | Have sail shortened or move sheave aft.  |  |
| Vertical post or pin on batten receptacle bending. | Reef loads are being transferred to batten receptacle. | Transfer reef downhaul and outhaul loads to mast or boom gooseneck.  |  |
| Reef tack fitting will not reach reef hook.        | Reef point too close to sail attachment.               | Move intermediate car sail attachment.   |  |

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#### Inspection

Inspect parts periodically and especially before long passages. Check for loose nuts, cotter pins or track screws. Check toggles or batten threaded studs for wear. If parts are under load during long passages it is important to inspect them carefully while in use.



WARNING: Parts degrade over time and may become weak. Failure to inspect and correct may result in system jamming or breaking under load.

#### **Maintenance**

Harken equipment is designed for minimal maintenance, but some maintenance is required for optimum and safest possible operation and to comply with the Harken limited warranty. In general, the most important aspect of maintenance is to keep your equipment clean by frequently flushing with fresh water.

In corrosive atmospheres, stainless parts may show discoloration around holes, rivets and screws. This is not serious and may be removed with a fine abrasive.

With the exception of winches, do not use grease unless specifically recommended in the instruction sheet.

Flush blocks thoroughly with fresh water. Periodically, disassemble the blocks and clean with detergent and fresh water.

IMPORTANT! Exposure to some teak cleaners and other caustic solutions can result in discoloration of part and is not covered under the Harken warranty.

#### **Warranty**

For additional safety, maintenance and warranty information see www.harken.com/manuals or the Harken catalog.

03/22/12 26 mm/32 mm Battcar Switch System 19



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